Harness Production & Testing Status Report - 1 December 1999

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- Specification, Test Plan, additional information
 Still updating
- Discussion of Sub-contracting Engineers visiting today (AOS) & 7th Dec. (Semelab) positive contact so far
- Test Jigs

Internal discussions still in progress, Progress made at Oxford on opto-jig

• VME modules

RedLITMUS in production, Opt-IF being signed off in Design Office

• Test Fixture

Discussions with Design Environmental on control system in progress No firm news on lab space

• PDR sign-off

Not yet

• Ordering

VME crates early last week, VME interface before next week



- Specification, Test Plan, additional information Now at version 1.3 Spec, others still updating
- Discussion of Sub-contracting Engineers visiting today (AOS) & 7th Dec. (Semelab) positive contact so far
- Test Jigs & Former Internal discussions still in progress, following barrel with Opto-jig
- PDR sign-off

Not yet

• VME modules

RedLITMUS in production, Opt-IF being signed off in Design Office

• Test Fixture

Discussions with Design Environmental on control system in progress No firm news on lab space

• Ordering

VME crates early last week, VME interface before next week



- New support staff member (technician-engineer) started last week
- Oxford updating Dog-leg design to include PCB routing of multi-layer rigid section
- Fibre routing still under discussion

CLRC

Harness schedules from INDET master

• SCT Barrel service harness

Prototypes

Prototypes and trial assembly of harnesses	05/01/98	14/01/00				
Production						
Local harness PRR	08/08/00	09/08/00				
Order local harness assembly	21/08/00	21/08/00				
Local harness assembly	12/12/00	16/09/02				
10% complete (18 wks)	16/04/01		2.2/wk			
25% complete (30 wks)	09/07/01		5/wk			
100% complete (92 wks)	16/09/02		4.8/wk			

Harness schedules from INDET master

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• SCT Service Harness assembly End-cap

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	Prototypes and trial assembly of harnesses	05/01/98	14/01/00			
Production						
	Local harness PRR	08/08/00	09/08/00			
	Order local harness assembly	23/08/00	23/08/00			
	Local harness assembly	14/12/00	31/07/02			
	10% complete (14 wks)	21/03/01		2.9/wk		
	25% complete (25 wks)	06/06/01		5.5/wk		
	50% complete (45 wks)	24/10/01		5/wk		
	100% complete (85 wks)	31/07/02		5/wk		