S. Terada; KEK SCT week @ CERN Dec. 2003

## Preparation of the Barrel Module Shipment from Japan to UK

- Each module contained in a module box is vacuum shielded with an anti-static plastic bag.

- As an inner container an aluminum alloy trunk is used.

- The trunk is filled with a packing of anti-static Urethane foam.

- The packing has 26 slots.



Slotted Urethane form packing

- The module is inserted in the slot.
- One trunk loaded with 26 modules weighs about 16 kg. Its outer dimension is W550 x D450 x H300 mm.



- Two trunks are packed in an outer container which would be a cardboard box reinforced with wooden frames and a pallet.

- 52 modules can be shipped at a time.

handling.

Several pieces of "Shock watch" are put on both outer and inner boxes to check any serious mishandlings.
By putting these monitors especially on the outer container we could expect to call attention to prevent a careless



The "Shock watch" is a one-shot device. When it encounters a shock exceeded a threshold, it turns red. Several levels of threshold within the range of 100 ~ 25 G/50msec are available.

- We are planning to have an electrical shock recorder to quantitatively study shocks on the packages and modules to optimize the way of packing in December.